

A
SIZE

PROJECTIONS

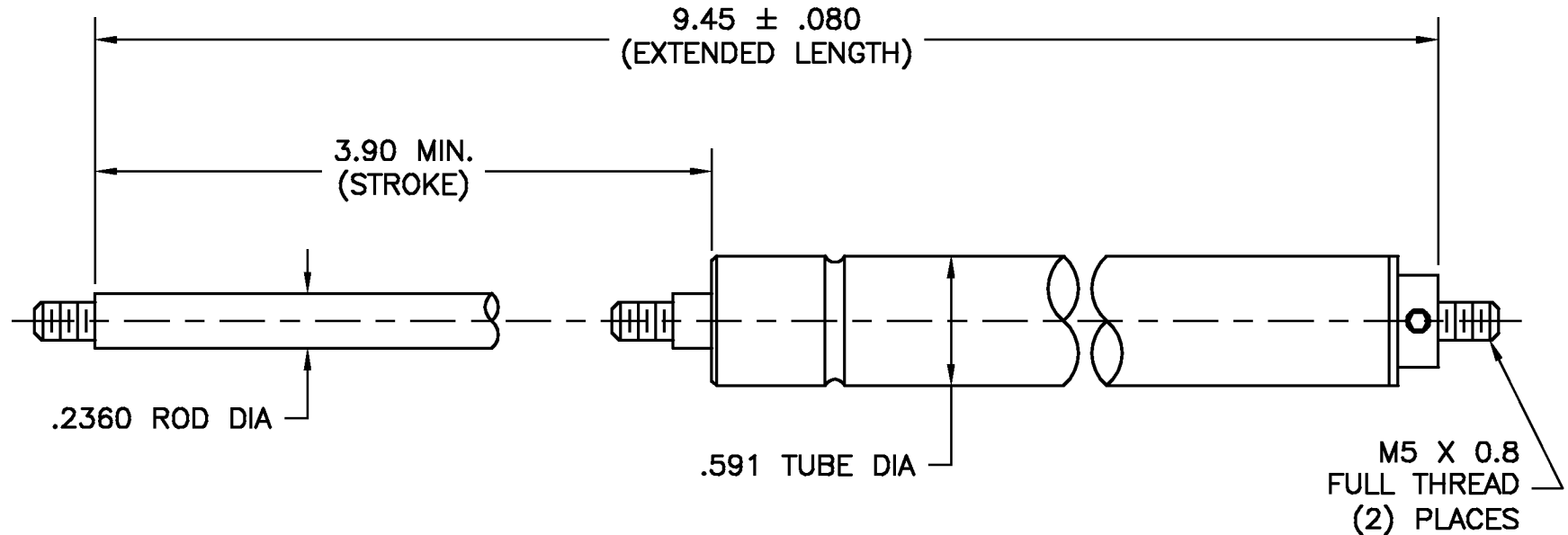


TOLERANCES UNLESS OTHERWISE SPECIFIED:

PLACES	INCH
.XX	± .030
.XXX	± .015
.XXXX	± .005
ANGLE	3°

NOTE:

ACCEPTABLE BURR ± 10% OF MATERIAL THICKNESS
ALL TOLERANCES ARE NON-CUMULATIVE
ALL DIMENSIONS APPLY TO PART BEFORE ANY
FINISH IS APPLIED



NOTES:

1. FINISH: 51A BLACK PAINT (TUBE) AND BLACK NITRIDE (ROD)
2. LABEL TO BE STAMPED WITH CORRESPONDING GUDEN P/N AND DATE CODE.
(DATE CODE EX.: 0684 IS THE 68th DAY OF 2014)
3. P1 FORCE = 90 lbs ± 7.0 lbs
4. PARTS ARE TO BE INDIVIDUALLY BAGGED WITH INSTRUCTION SHEET AND ALLEN KEY

DWG		SCALE	N/A	CODE IDENT. #
GGN411-VLF-X		DATE	05/22/14	03007
MATERIAL	FINISH			
PS	SEE NOTE			
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A	DESCRIPTION	DATE	APPD
	ADDED NOTE 4	12/05/14	JG
LTR	REVISION		