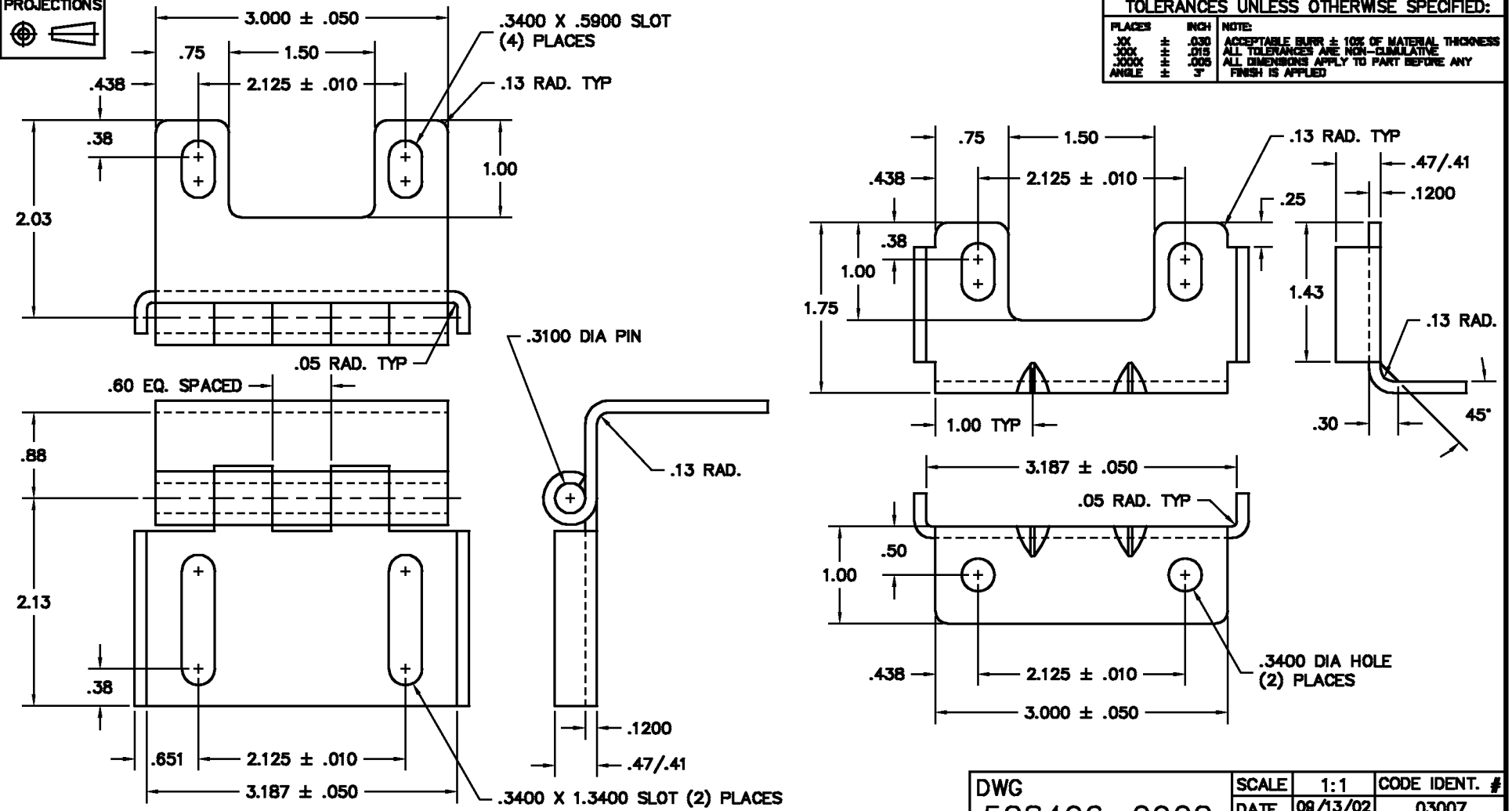
B SIZE

PROJECTIONS



TOLERANCES UNLESS OTHERWISE SPECIFIED:

PLACES		INCH
.XX	±	.030
.XXX	±	.015
.XXXX	±	.005
ANGLE	±	3°

NOTE:
ACCEPTABLE BURR ± 10% OF MATERIAL THICKNESS
ALL TOLERANCES ARE NON-CUMULATIVE
ALL DIMENSIONS APPLY TO PART BEFORE ANY FINISH IS APPLIED

LTR	DESCRIPTION	DATE	APPD
H	VARIOUS CHANGES	05/22/03	CD
G	ROLL 3 KNUCKLE LEAF TIGHT	05/08/03	CD
F	VARIOUS CHANGES	01/31/03	CD
E	VARIOUS CHANGES	01/30/03	CD

REVISION

NOTES:
1. FINISH: 00– NO FINISH
2. PACKAGED AS A SET
3. ROLL 3 KNUCKLE LEAF TIGHT TO MIN. SIDE PLAY
4. MIN. TO NO END PLAY
5. FREE OF BURRS & SHARP EDGES
6. PIN FLUSH TO .13 PROTRUDING EACH END
7. IDENTICAL BRACKET USED ON DWG 528495–0902

DWG 528496–0902

MATERIAL	FINISH
316–STS	SEE NOTE
DR. BY RAG	CK. BY CD

SCALE	1:1	CODE IDENT. #
DATE	09/13/02	03007

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